



## Audurra™ Peelable Universal Protective Coat

### PROTECTIVE COAT

#### Description:

It is a high coverage, water-based coating that efficiently protects the substrate from dirt such as paint mist. Audurra Protective Coating can be applied in various areas (e.g. paint booth, floor coating, construction, ship building) on all non-absorbent substrates (metal, glass, treated wood etc.). The protective coating can be removed afterwards by simply peeling it off.

#### Available in:

| Description                                | Article-number | Color       | Packaging (volume) |
|--------------------------------------------|----------------|-------------|--------------------|
| Audurra Peelable Universal Protective Coat | D15419830      | White       | 5 Liter            |
|                                            | D15419828      | White       | 20 Liter           |
|                                            | D15419829      | Transparent | 5 Liter            |
|                                            | D15419827      | Transparent | 20 Liter           |
|                                            | D15419832      | Grey        | 5 Liter            |
|                                            | D15419831      | Grey        | 20 Liter           |



**Recommended application with: D15404083 1016465 PPC KLM P2 E17 Airless**





## Audurra™ Peelable Universal Protective Coat

### PROTECTIVE COAT

#### Application:

The substrate should be free of grease and free of loose dust. The protective coating can be applied with a brush, paint roller, spray gun with pressure cup or the Axalta recommended Airless-device D15404083 (at 100-150 bar spray pressure with nozzle 517). Stir well before use, depending on the application method, the coating can be diluted with cold water (Airless-device up to 5%, spray gun with pressure cup up to 10%). Recommended coating thickness of the first layer: 150µm, other layers appr. 60µm. It can be up to 6 layers on top of each other. Before applying a new coat, allow each coat to dry well at room temperature. Clean the application tools with cold water only. For best results test the substrate for stability beforehand. To do this coat a test area of 30x30 cm and peel off after 24 hours drying time.

#### Removal:

The protective layer can be easily peeled off, any residues can be removed with water or a high-pressure cleaner.

#### Environmentally friendly



The Audurra Protective Coat is water-based, and has a high polymer content from recycled material. CO2 emissions are thus reduced as far as possible. The removed coating can be disposed of - classified as plastic - in normal waste, provided that no contamination has occurred by the user.



## Audurra™ Peelable Universal Protective Coat

### PROTECTIVE COAT

#### Product Information:

Contains 1,2 benzisothiazol-3(2H)-one and reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-Methyl-2H-isothiazol-3-one (3:1). May produce an allergic reaction. Safety Data Sheet available on request. 42.5 (oral), 42.5 (dermal), 42.5 (inhalation) percent of the mixture consists of component(s) of unknown acute toxicity. Contains 42.5 % of component(s) with unknown hazards to the aquatic environment.

#### It's as simple as that (in a nutshell):



##### CLEANING

Surface should be grease-free



##### APPLICATION

Spray, roll or paint protective coat on the surface



##### PEEL OFF

Simply peel off after soiling or use



##### INFO

The Audurra protective coat can be sprayed over several times

## Audurra™ Peelable Universal Protective Coat

### PROTECTIVE COAT

#### Drying time and service life:

The duration of drying depends on external factors such as temperature, air circulation and humidity. Under normal indoor conditions with suitable air circulation and humidity, the coating should reach the touch-dry state within about 2 hours after application. To speed up drying, the booth can be heated to 60 °C for 20 minutes after application so that the newly applied layer dries faster.

Service life: Up to 12 months after application, depending on the number of curing cycles and the build-up of over-spray and the thickness applied.

#### Storage:

Shelf life: At least 18 months in unopened containers, after which re-inspection is required. Store Audurra protective coat at ambient temperatures and away from sunlight and protect from frost throughout storage. Unused material should be stored in tightly closed containers. Note that open or partially filled containers can thicken or form a skin; In such cases, filter the product before use. For material residues in a bucket, cover it against air - place a plastic film directly on top of the coating before closing the lid.





## Audurra™ Peelable Universal Protective Coat

### PROTECTIVE COAT

#### Additional safety information:

**EN: NOT FOR SALE TO OR USE BY CONSUMERS.**

When applying Audurra protective coat by spray, make sure that the nozzle remains moist to prevent premature drying (skin formation) of the coating.

|                                   |                                                                                                                                                                                                              |
|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Local suction:</b>             | It is recommended to minimize the molar concentration during spraying.                                                                                                                                       |
| <b>Water disposal:</b>            | In accordance with state, local, and federal requirements /measures. This product should not be dumped, spilled, flushed or washed into sewers or public waters. Wearing protective clothing is recommended. |
| <b>Protective measures:</b>       | Skin and eye contact should be avoided. In the case of:                                                                                                                                                      |
| <b>Contact with eyes:</b>         | Rinse with water for at least 15 minutes.                                                                                                                                                                    |
| <b>Inhale:</b>                    | Breathe in fresh air.                                                                                                                                                                                        |
| <b>Contact with skin:</b>         | Wash off with soap and water.                                                                                                                                                                                |
| <b>Swallow:</b>                   | Remove from the stomach by vomiting or inhaling. Seek medical attention.                                                                                                                                     |
| <b>Released/Spilled material:</b> | Absorb with inert material (e.g. sand, soil, etc.)                                                                                                                                                           |
| <b>Caution!</b>                   | Liquid emulsion can be very slippery.                                                                                                                                                                        |



## Audurra™ Peelable Universal Protective Coat

### PROTECTIVE COAT

#### Additional information:

| SUBJECT                                      | CONTENT                                                                                                                                   | REMARKS                                                                                                                                                     |
|----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Application areas                            | Surfaces:<br>Spray booth interior,<br>especially glass,<br>coated and<br>uncoated metal,<br>rubber, plastic, polished<br>concrete floors. | Temporary, removable coating<br>films with high mechanical<br>resistance, excellent flexibility<br>and toughness.                                           |
| Application<br>methods                       | Spray                                                                                                                                     | The airless device is<br>recommended for spraying.                                                                                                          |
| Cleaning of tools<br>and spray-<br>equipment | With cold tap water                                                                                                                       | Immediately after use. Cured<br>material can only be removed<br>mechanically. Do not use hot<br>water. Hot water hardens the<br>coating inside the machine. |
| pH-value                                     | 7-10                                                                                                                                      |                                                                                                                                                             |
| Color                                        | 1. White / Grey<br>2. Transparent                                                                                                         | 1. Improved Opacity<br>2. Formulated for lighting fixtures                                                                                                  |
| Content of solids                            | 45-50 % Weight<br>proportions                                                                                                             |                                                                                                                                                             |
| Conductivity                                 | Slightly antistatic                                                                                                                       |                                                                                                                                                             |
| Density                                      | Appr. 1,1 kg/l                                                                                                                            |                                                                                                                                                             |