

Audurra™ Premium Sanding Disc

SANDING

Description:

The versatile Audurra Premium Disc is specifically developed for Axalta premium paint and lacquers, designed for high stock removal rates, perfect surface quality and long life in applications such as the surface treatment of body filler, primer filler, lacquers and paints.



Features:

- Easy-to-understand system thanks to the new sanding steps A-B-C-D-E
- avoids application errors (high process stability)
- guaranteed re-coatability without scratch- and swirl marks
- faster process thanks to adjusted grit sequences
- material and cost savings through a clear process

Available in:

Description	Article number	Grit	Diameter	Hole pattern	Packaging unit
Audurra Premium Sanding Disc	D15352372	A	Ø 150 mm	multi-hole	100 pieces = 1 box
	D15352373	B	Ø 150 mm	multi-hole	100 pieces = 1 box
	D15352374	C	Ø 150 mm	multi-hole	100 pieces = 1 box
	D15352375	D	Ø 150 mm	multi-hole	100 pieces = 1 box
	D15352376	E	Ø 150 mm	15-holes	100 pieces = 1 box



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Compatible with:

Article number	Article description	Diameter	Hole pattern	Packaging unit
D15375403	Audurra Backing-Pad, medium	Ø 150 mm	multi-hole	1 piece
D15380483	Audurra Backing-Pad, hard	Ø 150 mm	multi-hole	1 piece
D15380485	Audurra Interface Pad 5mm	Ø 150 mm	multi-hole	2 pieces
D15380484	Audurra Interface Pad 10 mm	Ø 150 mm	multi-hole	2 pieces

Product profile:

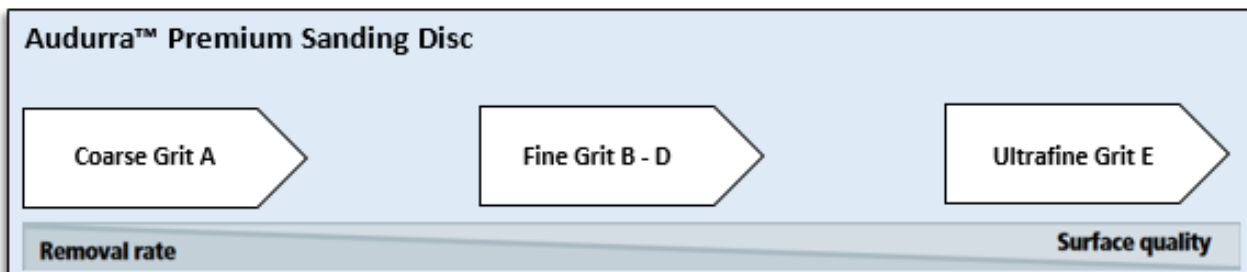
Grit type:	Aluminum oxide
Grit range:	A - E
Backing:	Paper (A – D) Film (E)
Coating:	Stearate
Bonding:	Resin over resin

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Applications:

- Removal of paint
- Levelling body filler
- Finishing body filler
- Levelling primer filler
- Keying e-coat
- Finishing primer filler
- Keying blending area



The 15-holes Premium Sanding Disc E is a fine sanding disc with a film backing. The multi-hole Premium Sanding Discs A-D are manufactured with a paper backing. Analog to the abrasives range available from competition Axalta decided on launching the premium sanding disc E with standard 15-hole pattern. Multi-hole discs have a clear advantage when sanding putties and fillers up to grit P600. As of P800 and finer this advantage gets lost.

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Sanding process:

				
A	B	C	D	E
Removal of paint Levelling body filler	Finishing body filler	Levelling primer filler Keying e-coat	Finishing primer filler	Keying blending area
[corresponds to grit size 100 – 150]	[corresponds to grit size 180 – 240]	[corresponds to grit size 280 – 360]	[corresponds to grit size 500 – 600]	[corresponds to grit size 800 – 1000]

The application and usage of the new Audurra premium abrasives system is easier thanks to the new sanding steps A-B-C-D-E. Only 8 items cover 90% of the applications. The required sanding result is realized with material and cost savings through a clear process with adjusted grit sizes according to application, not according to standards. The simplified process (only 4 grits for paint preparation) avoids application errors and guarantees re-coatability without scratch and swirl marks.

Safety recommendation:

- Follow the general FEPA safety recommendations (<https://www.fepa-abrasives.com/abrasive-safety/documents/general-leaflet>)
- Use eye and face protection
- Use an effective dust extraction unit or wear a fine dust mask